THE
AUSTIN FREEWAY SALOON

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AUSTIN FREEWAY STATION WAGGON

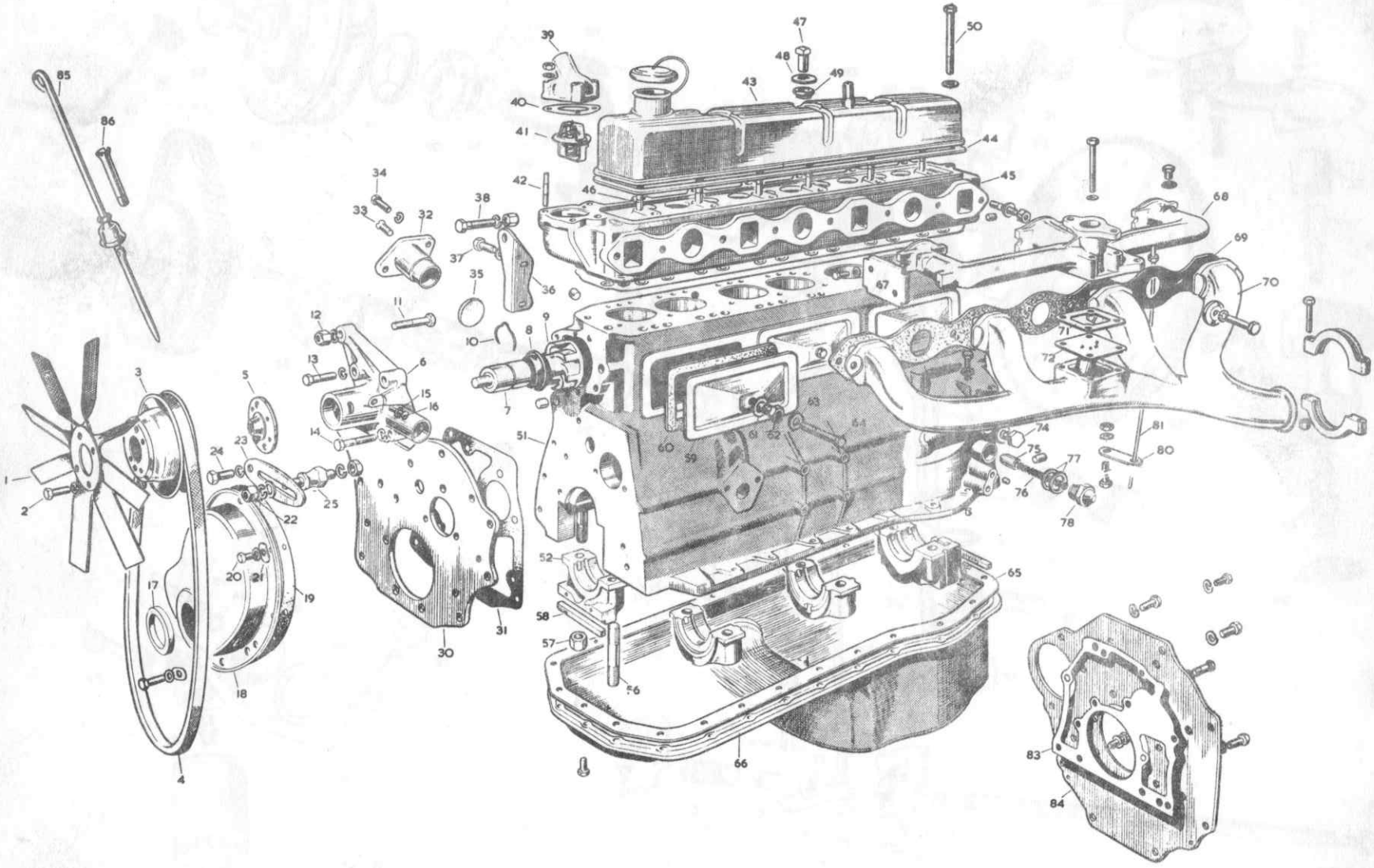
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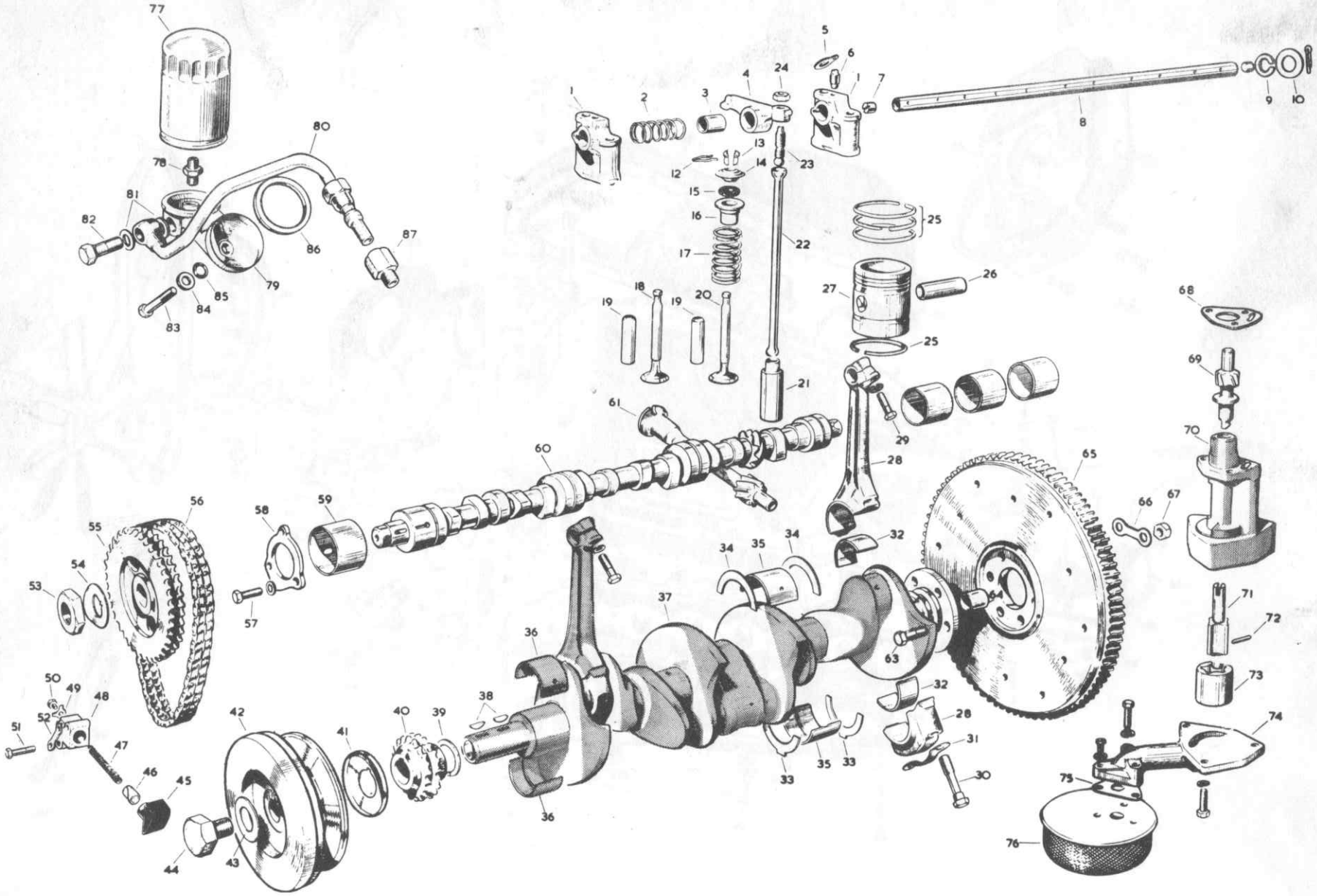
WOLSELEY 24/80 SALOON

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PARTS LISTING

ITEM	DESCRIPTION	PART NUMBER	ILLUSTRATION NUMBER	SALOON AUSTIN	SALOON WOLSELEY	SW AUSTIN	MODIFICATIONS NEW PART NUMBER	MODIFICATIONS CHANGE POINT	MODIFICATIONS REMARKS
	ENGINE								Comprising items listed in pages 1 to 9 and items 1 to 11 in page 10
1	STRIPPED ENGINE	HYL2448		1	1	1			
2	SHORT MOTOR	HYL2254		1	1	1			
3	CYLINDER BLOCK ASSEMBLY	HYL2255	A51	1	1	1			
4	Welch plug – large	AYB0025	A35	5	5	5			
5	Plug – crankcase oil gallery	1H813		1	1	1			
6	Plug – crankcase oil gallery	2K8623		3	3	3			
7	Taper plug – crankcase oil hole	2K8623		2	2	2			
8	Plug – oil relief vent hole	6K899		2	2	2			
9	Plug – chain tensioner oil feed	11G14		1	1	1			
10	Screwed plug – oil hole	ADP210	A74	1	1	1			
11	Washer – screwed plug	2A787		1	1	1			
12	Plug – water jacket cyl. side cover	AYB0002	A62	3	3	3			
13	Washer – water jacket cyl. side cover	6K431	A61	3	3	3			
14	Blanking plate – fuel pump blanking plate	1G2443		1	1	1			
15	Gasket – fuel pump blanking plate	1G2444		1	1	1			
16	Screw – fuel pump blanking plate	HZS0504		2	2	2			
17	Washer – fuel pump blanking plate	LWZ205		2	2	2			
18	Stud – main bearing cap	51K894	A56	8	8	8			
19	Main bearing caps	N.S.P.	A52						
20	Nut – Main bearing stud	LNZ208	A57	8	8	8			
21	Liner – camshaft	HYL2265	B59	set	set	set			
22	Gasket – front and rear main bearing caps	1H353	A58	2	2	2			
23	Dowel – gearbox mounting plate	1G752		2	2	2			
24	PISTON ASSEMBLY	AYH0116	B27	6	6	6			
25	PISTON RINGS – SET (Perfect circle)	HYL2389	B25	set	set	set			Alternatives
26	PISTON RINGS – SET (Super X)	HYL2390	B25	set	set	set			Alternatives
27	Gudgeon pin	AYH0129	B25	6	6	6			


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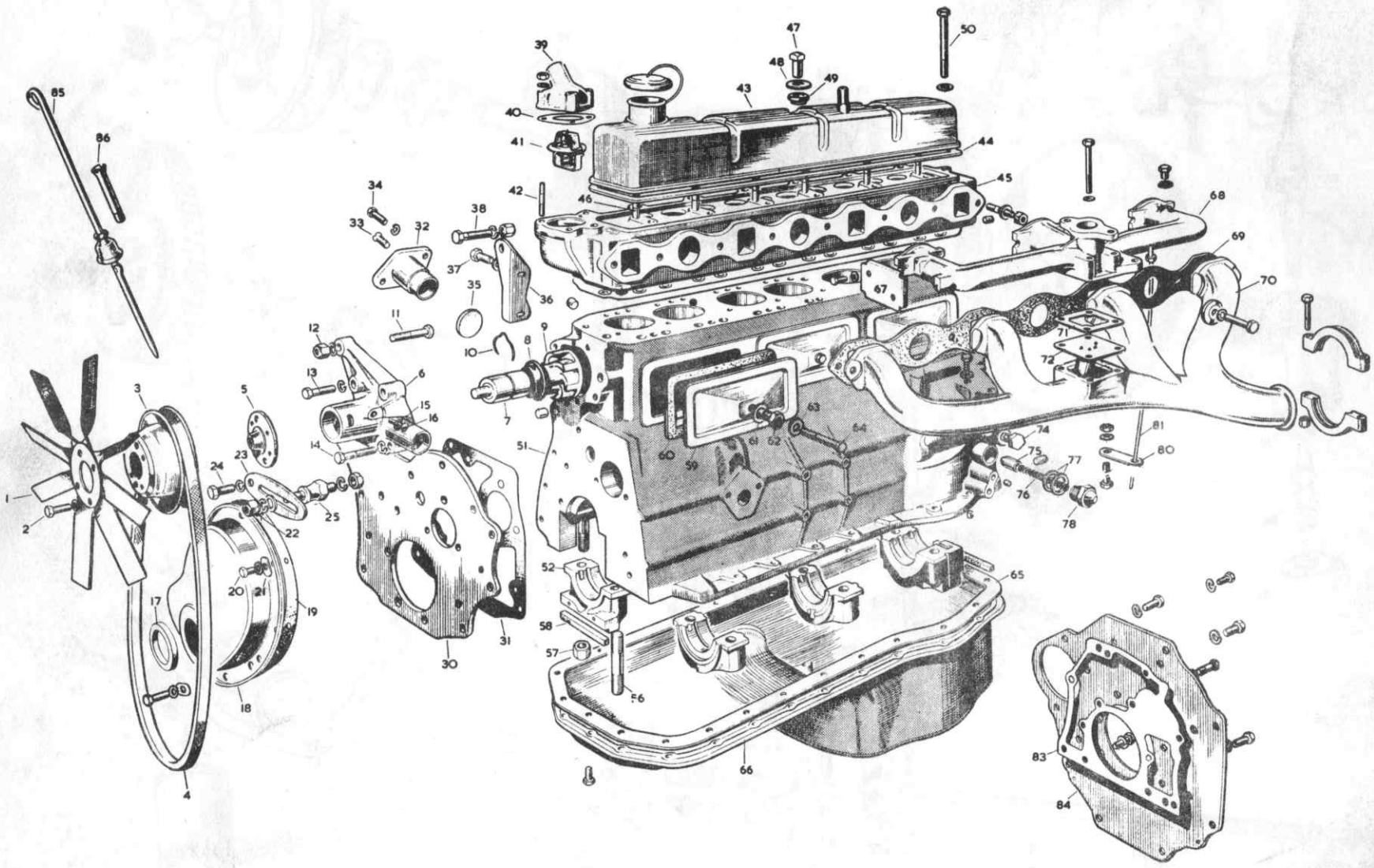


ILLUSTRATIONS TYPICAL ONLY

PLATE B

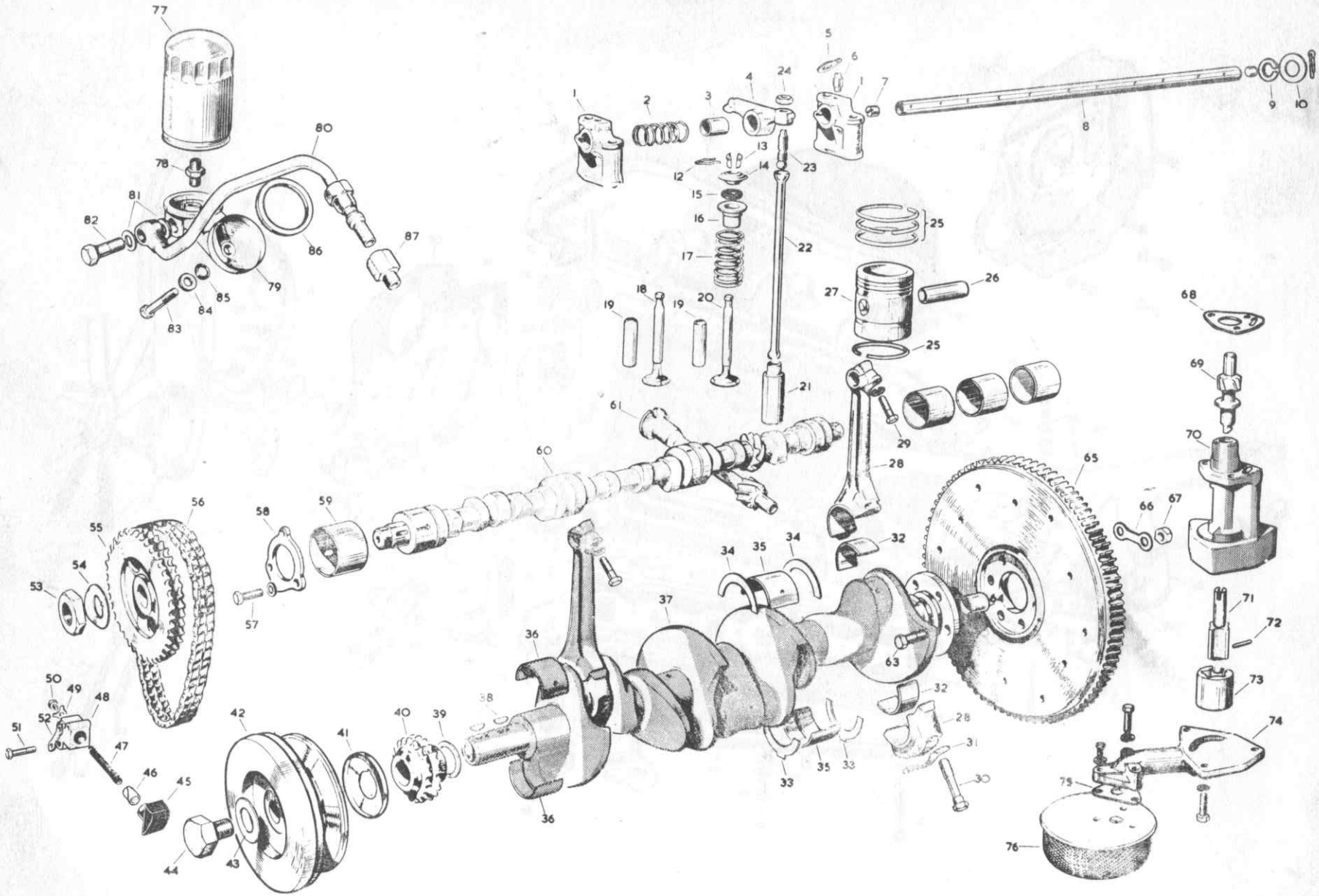
ITEM	DESCRIPTION	PART NUMBER	ILLUSTRATION NUMBER	SALOON		SW	MODIFICATIONS		
				AUSTIN	WOLSELEY	AUSTIN	NEW PART NUMBER	CHANGE POINT	REMARKS
1	ENGINE MOUNTING PLATE	12B235	A30	1	1	1			
2	Gasket	AYB0076	A31	1	1	1			
3	Screw — mounting plate	HZS0506		3	3	3			
4	Washer — to crankcase	2K5319		3	3	3			
	CON RODS & BEARINGS								
5	***CON ROD & CAP (Cyl. 1-3-5 R/H)***	***1H701***		***3***	***3***	***3***			
6	***CON ROD & CAP (Cyl. 2-4-6 L/H)***	***1H703***	B28	***3***	***3***	***3***			
7	Screw for cap	51K1388	B30	12	12	12			
8	Lockwasher	6K881	B31	6	6	6			
9	BEARING SET — CON ROD	HYL2260	B32	set	set	set			
10	Screw — con rod	51K1382	B29	6	6	6			
11	Washer — clamping	2K5319		6	6	6			
	CRANKSHAFT & CAMSHAFT								
12	CRANKSHAFT	12B162	B37	1	1	1			
13	Bush — 1st motion shaft	1G765	B64	1	1	1			
14	Plug	1G1167		6	6	6			
15	BEARING SET — MAIN	HYL2264	B35-6	set	set	set			
16	Thrust washer — upper and lower	12B120/1	B33-4	set	set	set			
17	CAMSHAFT	12B168	B60	1	1	1			
18	Plate — camshaft locating	11G136	B58	1	1	1			
19	Screw — plate to crankcase	HZS0406	B57	3	3	3			
20	Lockwasher	LWZ404		3	3	3			
21	GEAR — CAMSHAFT	11G203	B55	1	1	1			
22	Key — cam-	WKN505		1	1	1			
23	Nut — shaft	6K629	B53	1	1	1			
24	Washer — gear	2A759	B54	1	1	1			
25	CAMSHAFT LINER SET	HYL2265	B59-62	set	set	set			

ITEM	DESCRIPTION	PART NUMBER	ILLUSTRATION NUMBER	SALOON AUSTIN	SALOON WOLSELEY	SW AUSTIN	MODIFICATIONS NEW PART NUMBER	MODIFICATIONS CHANGE POINT	MODIFICATIONS REMARKS
	Crankshaft & Camshaft contd. –								
1	***GEAR – CRANKSHAFT***	***1A2028***	B40	***1***	***1***	***1***			
2	Key – gear – pulley	12B164	B38	2	2	2			
3	Packing washer	2K6633	B39	A/R	A/R	A/R			
4	Oil thrower – crankshaft – front	1A1546	B41	1	1	1			
5	***TIMING CHAIN***	***2H4905***	B56	***1***	***1***	***1***			
6	***CHAIN TENSIONER – with Allen key***	***17H343***	B45-50	***1***	***1***	***1***			
7	Gasket – tensioner	AEC339		1	1	1			
8	Screw – tensioner to crankcase	HBN0412	B51	2	2	2			
9	Lockwasher for screw	AEC340	B52	1	1	1			
10	Bolt – flywheel	51K1022	B63	6	6	6			
11	Washer for bolt	6K26	B66	3	3	3			
12	Nut for bolt	FNZ506	B67	6	6	6			
13	Crankshaft pulley and damper	12B165	B42	1	1	1			
14	Bolt – pulley to crankshaft	AYB0001	B44	1	1	1			
15	Washer for bolt	1G1319	B43	1	1	1			
	FLYWHEEL								
16	Flywheel with starter ring gear & dowels	12B276	B65	1	1	1			
17	Dowel	1G2984		3	3	3			
18	Ring gear – starting	1G2874		1	1	1			
	TAPPET & PUSH ROD								
19	Tappet	11G240	B21	12	12	12			
20	Push rod	11G241	B22	12	12	12			
21	Tap – cylinder drain	AYH0033		1	1	1			



ILLUSTRATIONS TYPICAL ONLY

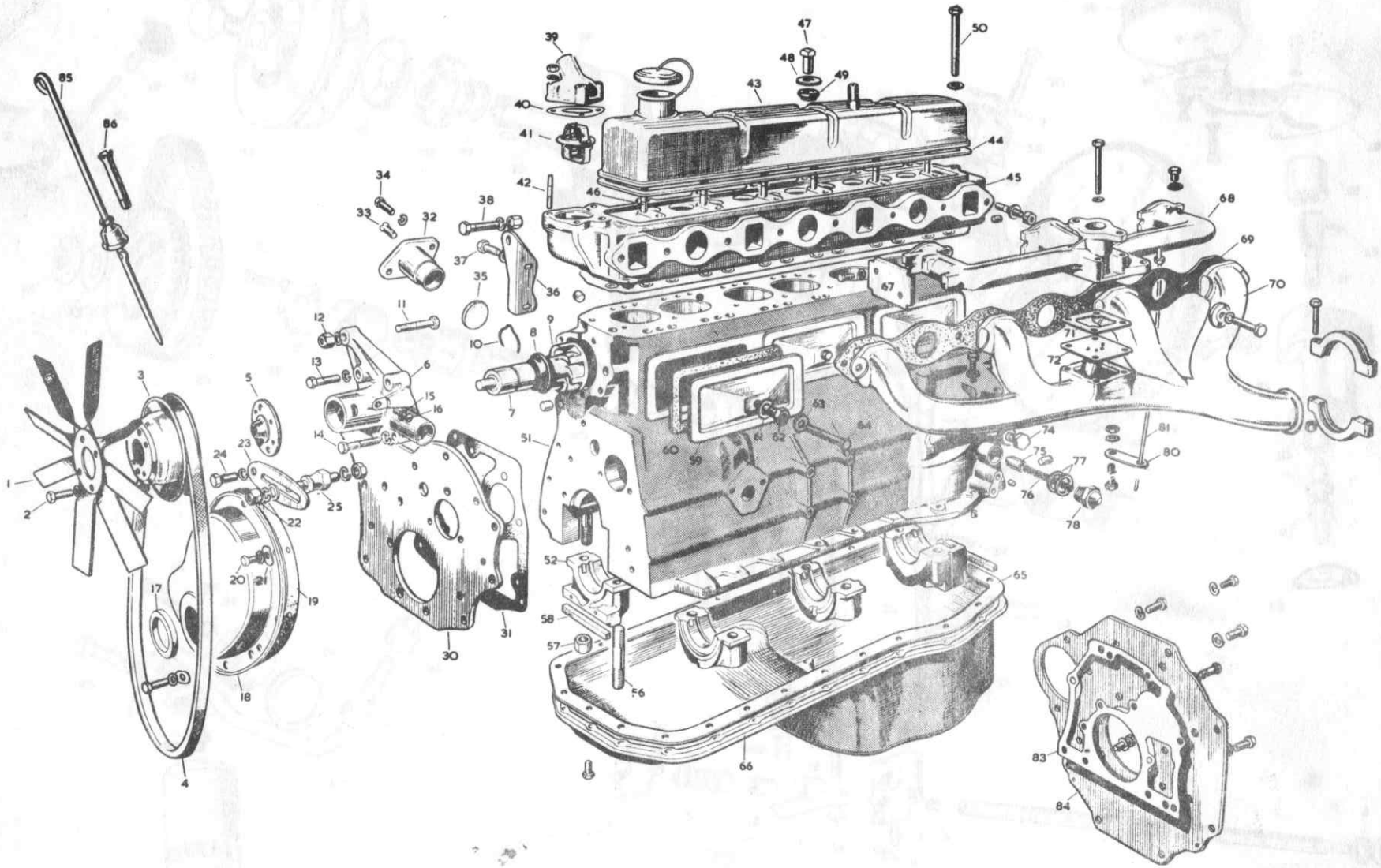
PLATE A

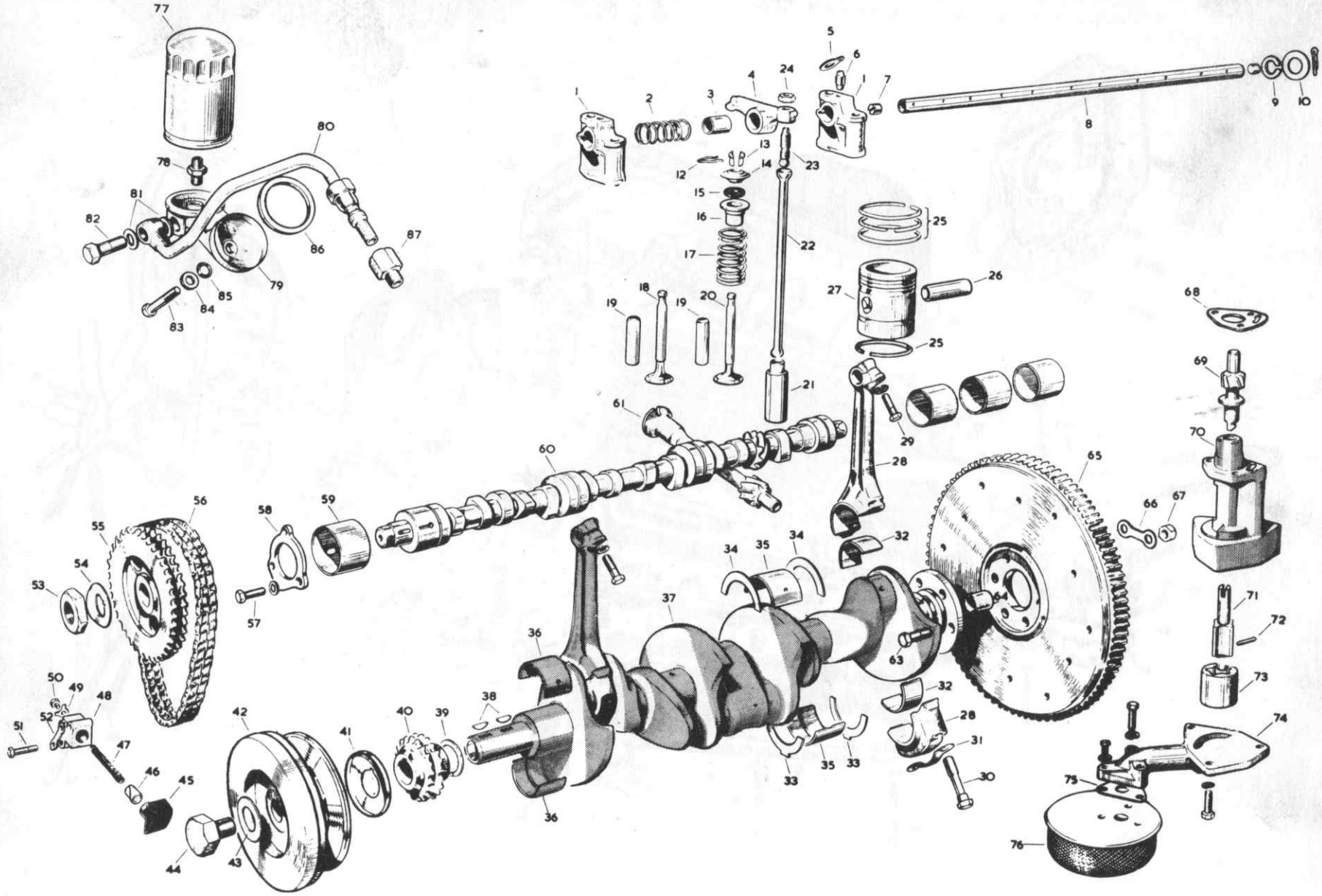


ILLUSTRATIONS TYPICAL ONLY

ITEM	DESCRIPTION	PART NUMBER	ILLUSTRATION NUMBER	SALOON AUSTIN	SALOON WOLSELEY	SW AUSTIN	MODIFICATIONS NEW PART NUMBER	MODIFICATIONS CHANGE POINT	MODIFICATIONS REMARKS
	CYLINDER HEAD								
1	**CYLINDER HEAD ASSY. with guides**	12B135	A45	1	1	1			
2	Guide – Inlet valve	11G313	B19	6	6	6			
3	Outlet valve	11G193	B19	6	6	6			
4	Plug – Oil hole	6K872		1	1	1			
5	Stud – Water outlet elbow	53K531	A42	3	3	3			
6	Short stud – rocker bracket	51K881	A46	4	4	4			
7	Long stud – rocker bracket	51K893		3	3	3			
8	INLET VALVE	11G310	B20	6	6	6			
9	OUTLET VALVE	1G2315	B18	6	6	6			
10	Valve springs	1G2887	B17	12	12	12			
11	Shroud – valve guide	1G2379	B16	12	12	12			
12	Valve packing ring	AEK113	B15	12	12	12			
13	Cup – valve spring	1A2122	B14	12	12	12			
14	Valve cotters (halves)	1K800	B13	24	24	24			
15	Circlip – valve cotter	1K372	B12	12	12	12			
16	Stud – exhaust manifold to head	FHS2511		2	2	2			
17	VALVE ROCKER SHAFT ASSY.	N.S.P.							
18	Plugged shaft	12B137	B8	1	1	1			
19	Plug – plain	6K878		1	1	1			
20	Plug – screwed	2K4608	B7	1	1	1			
21	Tapped bracket	1H1419	B1	1	1	1			
22	Plain bracket	1H1420	B1	5	5	5			
23	Spring – rocker spacing	6K871	B2	5	5	5			
24	ROCKER – valve – bushed	11G45	B4	12	12	12			
25	Bush	1G2295	B3	12	12	12			
26	Screw – tappet adjusting	11G47	B23	12	12	12			
27	Locknut	51K1178	B24	12	12	12			
28	Screw – locating – rocker shaft	2A258	B6	1	1	1			
29	Lockplate	2A259	B5	1	1	1			
30	Double coil washer	1A2139	B9	2	2	2			
31	Washer – rocker shaft	2K6804	B10	2	2	2			
32	Plain washer – rocker bracket stud	PWN105		5	5	5			
33	Spring washer – rocker bracket stud	2K5319		6	6	6			
34	Nut	FNN105		6	6	6			
35	GASKET – CYLINDER HEAD	AYB0051		1	1	1			

ITEM	DESCRIPTION	PART NUMBER	ILLUSTRATION NUMBER	SALOON AUSTIN	SALOON WOLSELEY	SW AUSTIN	MODIFICATIONS NEW PART NUMBER	MODIFICATIONS CHANGE POINT	MODIFICATIONS REMARKS
	Cylinder Head continued:								
1	Plain washer – cyl. head bolt	PWN106		15	15	15			
2	LONG BOLT – cylinder	SP0065		6	6	6			
3	SHORT BOLT – head	SP0066	A50	9	9	9			
4	SPARK PLUG – CHAMPION	N5		6	6	6			
5	KLG	FE75		6	6	6			
6	***ELBOW – WATER OUTLET***	***1H727***	A39	***1***	***1***	***1***			
7	Gasket	1A2149	A40	1	1	1	12G 330		B SERIES 1500/1622 cc
8	Plain washer – stud in	PWZ105		3	3	3			
9	Nut – cyl. head	FNZ105		3	3	3			
10	***THERMOSTAT***	***AYB0008***	A41	***1***	***1***	***1***			
11	***COVER – VALVE ROCKER***	***AYB0003***	A43	***1***	***1***	***1***			
12	Cap and cable	AYH0002		1	1	1			
13	GASKET – rocker cover	12B142	A44	1	1	1			
14	Rubber bush – cover	2K8568	A49	3	3	3			
15	Cup washer	1A2156	A48	3	3	3			
16	Cap nut	2A150	A47	3	3	3			
17	Plain washer	PWZ107		6	6	6			

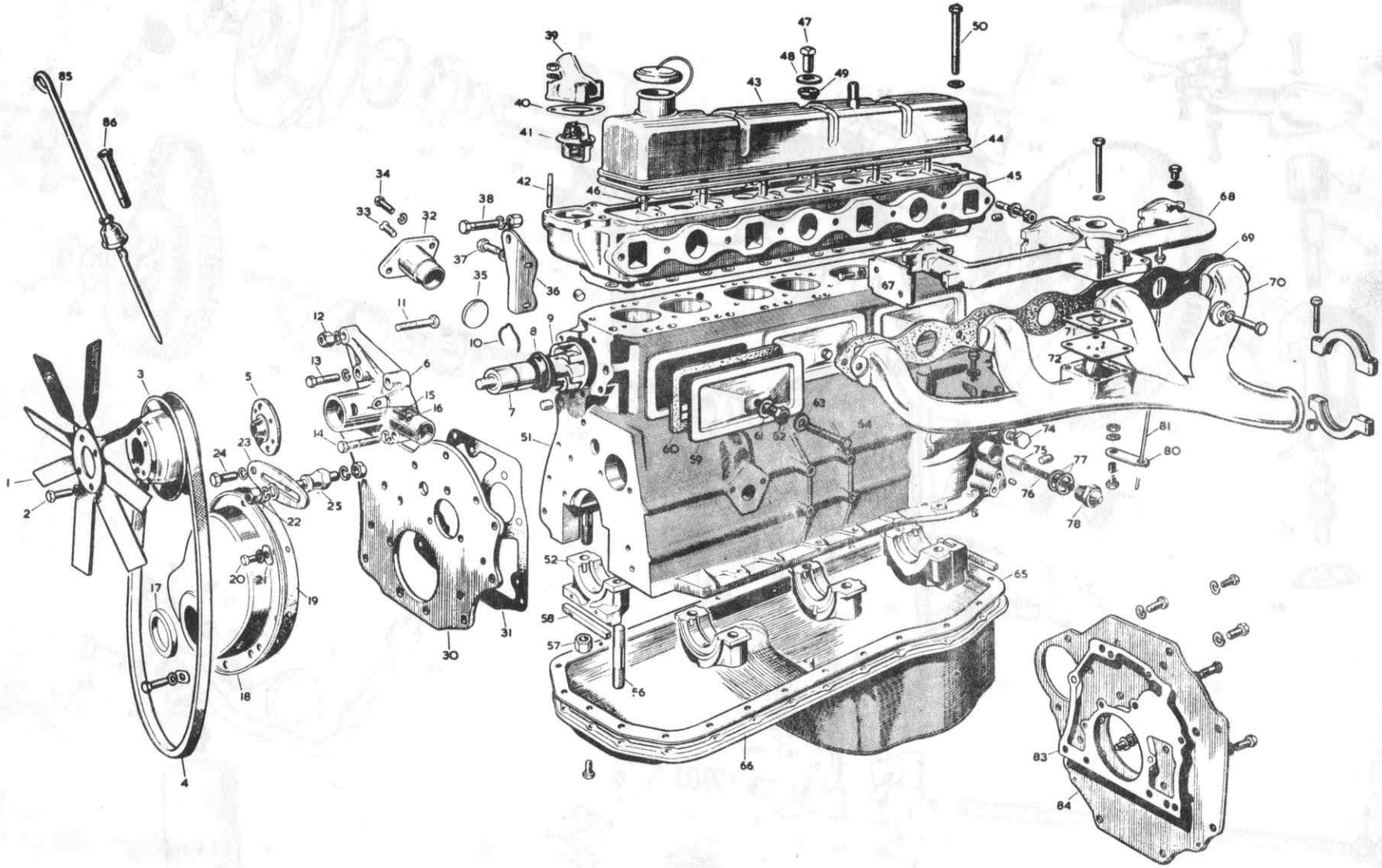

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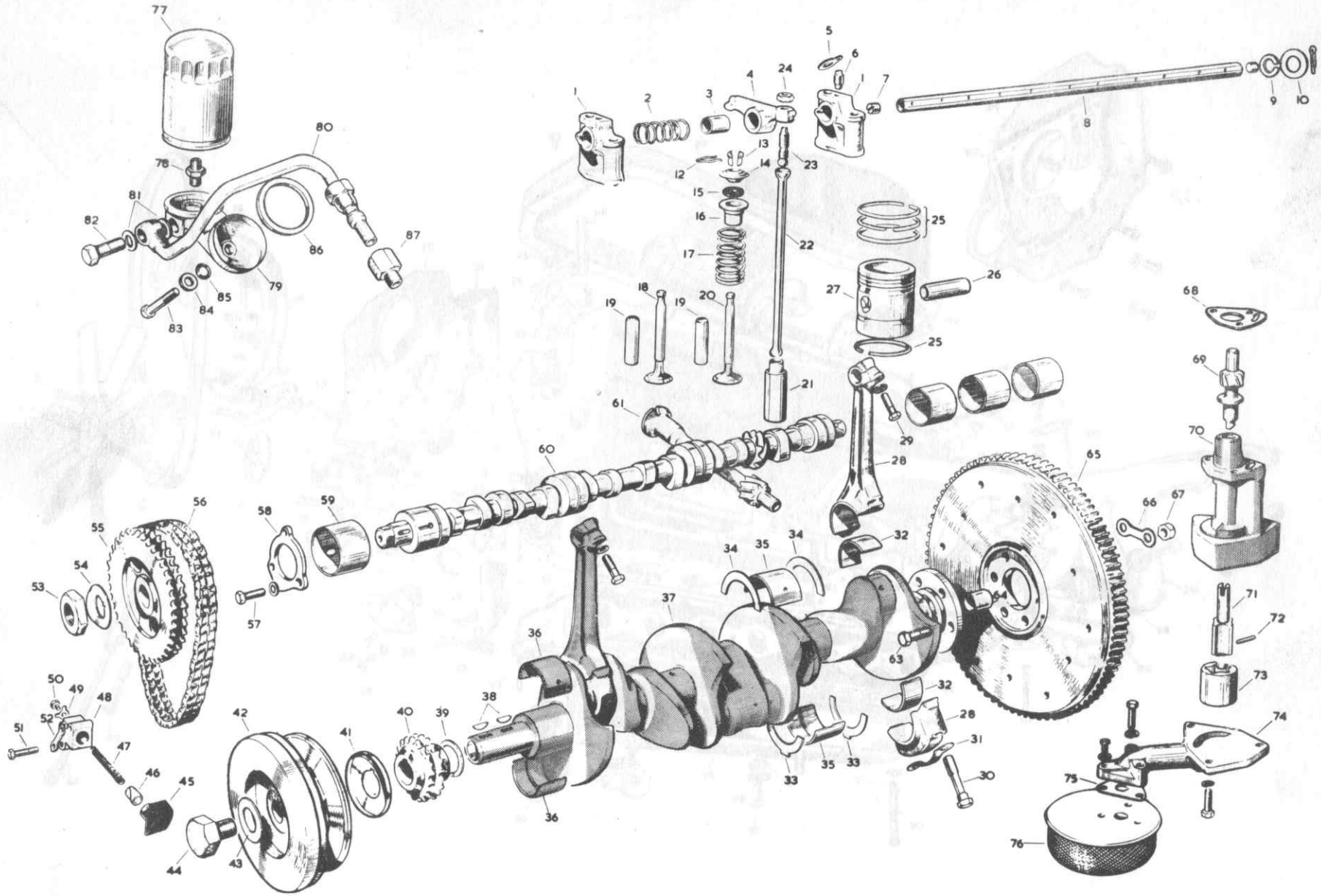


ILLUSTRATIONS TYPICAL ONLY

ITEM	DESCRIPTION	PART NUMBER	ILLUSTRATION NUMBER	SALOON AUSTIN	SALOON WOLSELEY	SW AUSTIN	MODIFICATIONS NEW PART NUMBER	MODIFICATIONS CHANGE POINT	MODIFICATIONS REMARKS
	CYLINDER FRONT & SIDE COVERS								
1	TIMING COVER with oil catcher & felt	AYB0071	A18	1	1	1			
2	Felt ring	2K7140	A17	1	1	1			
3	Gasket – timing cover	11G95	A19	1	1	1			
4	Screw – cover to front plate	HZS0403	A20	3	3	3			
5	Washer for screw	2K5197	A21	3	3	3			
6	Washer – spring for screw	LWZ404		3	3	3			
7	Screw – cover plate to crankcase	HZS0506		4	4	4			
8	Washer for screw	2K7440		4	4	4			
9	Washer – spring for screw	LWZ205		4	4	4			
10	Screw – cover to bearing cap	HZS0406		2	2	2			
11	Washer for screw	2K5197		2	2	2			
12	Washer – spring for screw	LWZ204		2	2	2			
13	CYLINDER – SIDE COVERS	12H152	A59	3	3	3			
14	Gasket – side covers	1A2203	A60	3	3	3			
15	Screw – side cover to crankcase	HBZ0513	A64	3	3	3			
16	Washer for screw	2K4958	A63	3	3	3			
17	***VALVE – OIL RELEASE***	***1G1452***	A75	***1***	***1***	***1***			
18	Spring – release valve	6K853	A76	1	1	1			
19	Washer – valve	2K4982	A77	2	2	2			
20	Cap nut	1A2206	A78	1	1	1			
	GEARBOX MOUNTING PLATE								
21	Plate – gearbox mounting	1H1227	A84	1	1	1			
22	Gasket – mounting plate to crankcase	1G2425	A83	1	1	1			
23	Screw – mounting plate to crankcase	53K1777		8	8	8			
24	Washer spring for screw	LWZ306		8	8	8			
25	Screw – mounting plate crankcase	53K1776		4	4	4			
26	Washer – spring for screw	LWZ305		4	4	4			

ITEM	DESCRIPTION	PART NUMBER	ILLUSTRATION NUMBER	SALOON AUSTIN	SALOON WOLSELEY	SW AUSTIN	MODIFICATIONS NEW PART NUMBER	MODIFICATIONS CHANGE POINT	MODIFICATIONS REMARKS
	OIL PUMP								
1	OIL PUMP ASSEMBLY	AYB0065		1	1	1			
2	Body with plug	HYL2235	B70	1	1	1			
3	Cover	HYL2236	B74	1	1	1			
4	Mills pin	HYL2238	B72	1	1	1			
5	SHAFT AND ROTOR ASSEMBLY	HYL2237	B71–73	1	1	1			
6	GASKET – PUMP TO CRANKCASE	AYB0066	B68	1	1	1			
7	DRIVING SPINDLE	11G12	B69	1	1	1	12B341		Change point to be advised
8	Stud – short – oil pump to crankcase	CHS2510		2	2	2			
9	Stud – long – oil pump to crankcase	CHS2512		1	1	1			
10	Plain washer – pump to crankcase	PWZ105		3	3	3			
11	Spring washer – pump to crankcase	2K5319		3	3	3			
12	Nut	FNZ105		3	3	3			
13	OIL STRAINER	12H398	B76	1	1	1			
14	Gasket – strainer to pump	1H1198	B75	1	1	1			
15	Bolt	HZS0406		1	1	1			
16	Bolt	HBZ0412		2	2	2			
17	Spring washer	LWZ304		3	3	3			
18	OIL PRESSURE GAUGE UNION AND PIPE COMPLETE	1H1424		1	1	1			
19	Washer	6K638		1	1	1			

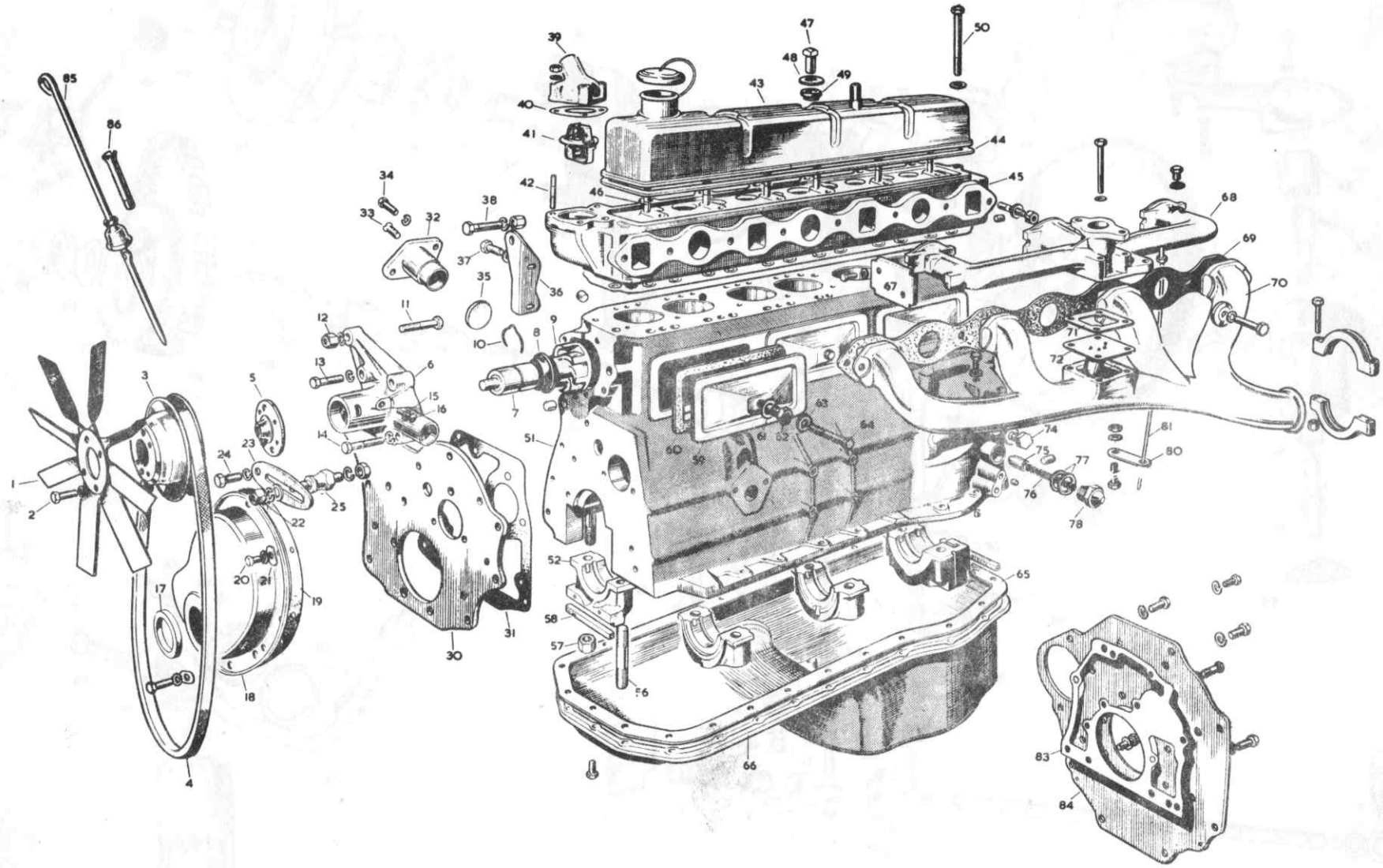

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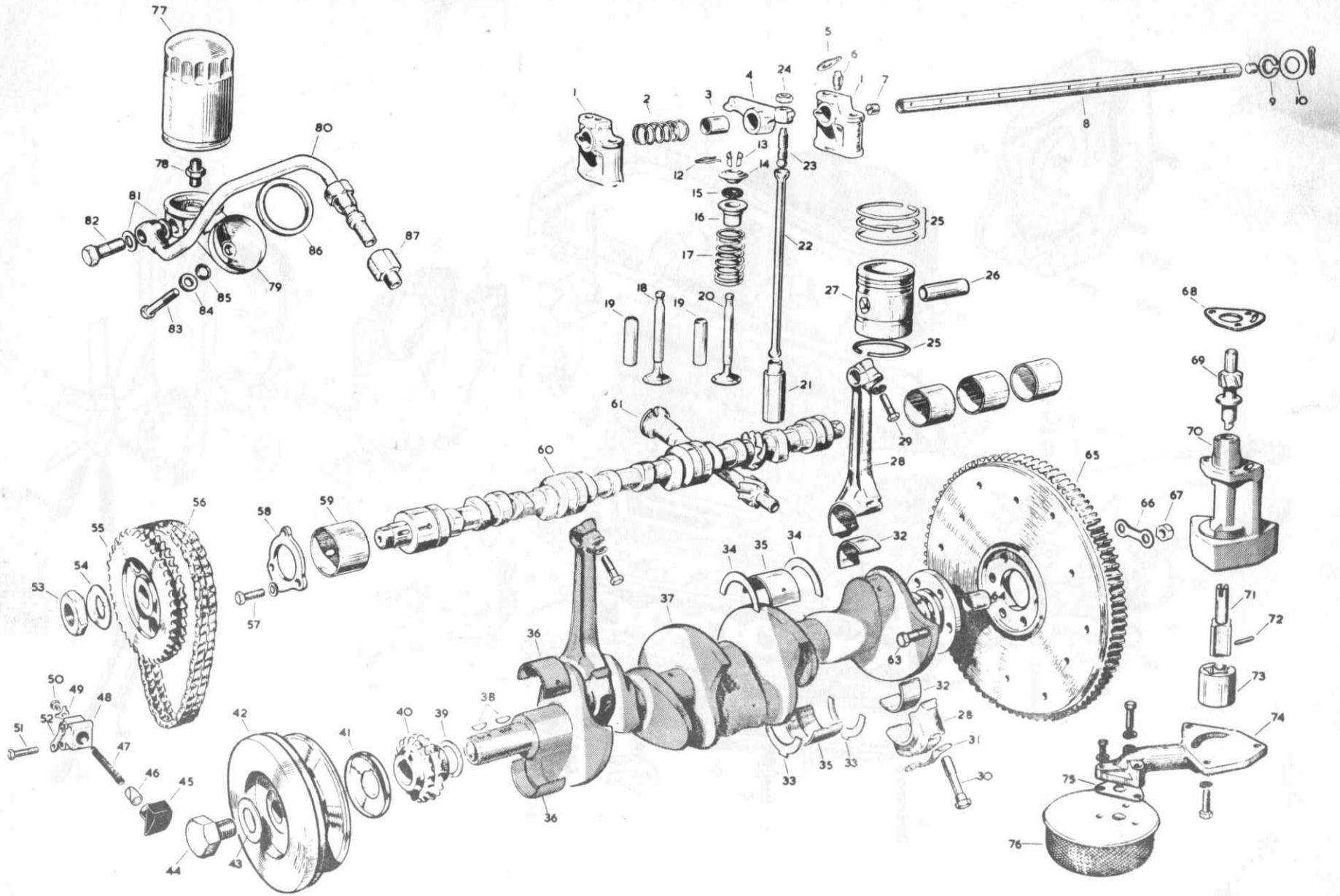


ILLUSTRATIONS TYPICAL ONLY

ITEM	DESCRIPTION	PART NUMBER	ILLUSTRATION NUMBER	SALOON		SW	MODIFICATIONS		
	. . . . .			AUSTIN	WOLSELEY	AUSTIN	NEW PART NUMBER	CHANGE POINT	REMARKS
	SUMP & OIL FILTER								
1	***SUMP***	***12B131***	A66	***1***	***1***	***1***			
2	Drain plug	2F4249		1	1	1			
3	Washer – drain plug	6K638		1	1	1			
4	GASKET – sump to cyl. block	12B134	A65	1	1	1			
5	Screw & captive washer	6K639		24	24	24			
6	Tube – dipstick	11B455	A86	1	1	1			
7	DIPSTICK	12B126	A85	1	1	1			
8	Dust cover – dipstick	1B1735		1	1	1			
9	Bolt – drain pipe clip to block	HZS0408		1	1	1			
10	***OIL FILTER***	***AYB0052***	B77	***1***	***1***	***1***			
11	Sealing washer	AYB0061		1	1	1			
12	PIPE – adaptor to cyl. block	AYB0047	B80	1	1	1			
13	ADAPTOR – oil filter	AYB0029	B79	1	1	1			
14	Connector – pipe to block	AYB0059	B87	1	1	1			
15	Screw – banjo to adaptor	1K2142	B82	1	1	1			
16	Washer – connector to block	6K431		1	1	1			
17	Washer – union to screw and adaptor	6K501	B81	2	2	2			
18	UNION – filter to adaptor	AYB0048	B78	1	1	1			
19	Bolt – adaptor to block	AYB0049	B83	1	1	1			
20	Washer	AYB0050	B84	1	1	1			
21	Joint ring – adaptor to block	11G156	B86	1	1	1			
22	"O" Ring (5" dia.)	TRS0811	B85	1	1	1			

ITEM	DESCRIPTION	PART NUMBER	ILLUSTRATION NUMBER	SALOON AUSTIN	SALOON WOLSELEY	SW AUSTIN	MODIFICATIONS NEW PART NUMBER	MODIFICATIONS CHANGE POINT	MODIFICATIONS REMARKS
	WATER PUMP								
1	**PUMP ASSY.** – with hub less pulley	*AYB0015*		*1*	*1*	*1*			
2	Body	AYB0016	A6	1	1	1			
3	Vane	12B173	A9	1	1	1			
4	BEARING ASSY. with spindle	B13958/1	A7	1	1	1			
5	Locating wire	2A778	A10	1	1	1			
6	Screw – lubricating point	53K1433	A16	1	1	1			
7	Fibre washer	2K4974	A15	1	1	1			
8	HUB	AYB0017	A5	1	1	1			
9	Seal	8G698	A8	1	1	1			
10	**PULLEY – FAN & WATER PUMP**	*AYB0018*	A3	*1*	*1*	*1*			
11	GASKET	12B177		1	1	1			
12	Spring washer (water pump to cylinder block)	2K5319		4	4	4			
13	Long screw (water pump to cylinder block)	HBZ0514	A14	2	2	2			
14	Short screw (water pump to cylinder block)	HBZ0510	A13	2	2	2			
15	Dowel – water pump	2K6124		2	2	2			
16	**WATER PUMP REPAIR KIT** – comprising Items 3, 4, 5, 9, 11	*HYL2361*							
	GENERATOR & DISTRIBUTOR MTG.								
17	Rear bracket – generator	2A758	A36	1	1	1			
18	Spring washer (bracket to block)	2K5319		2	2	2			
19	Screw (bracket to block)	HZS0506	A37	2	2	2			
20	Pillar – adjusting link	2A128	A25	1	1	1			
21	Spring washer (pillar)	LWZ306		1	1	1			
22	Nut (pillar)	FNZ506		1	1	1			
23	DISTRIBUTOR HOUSING	1G2285	A32	1	1	1			
24	Screw – housing to block	53K1206	A33	1	1	1			
25	Driving spindle	2A847	B61	1	1	1			
26	GENERATOR PULLEY	AYB0041		1	1	1			
27	Fan – generator	17D11		1	1	1			
28	Adjusting link	2A497	A23	1	1	1			

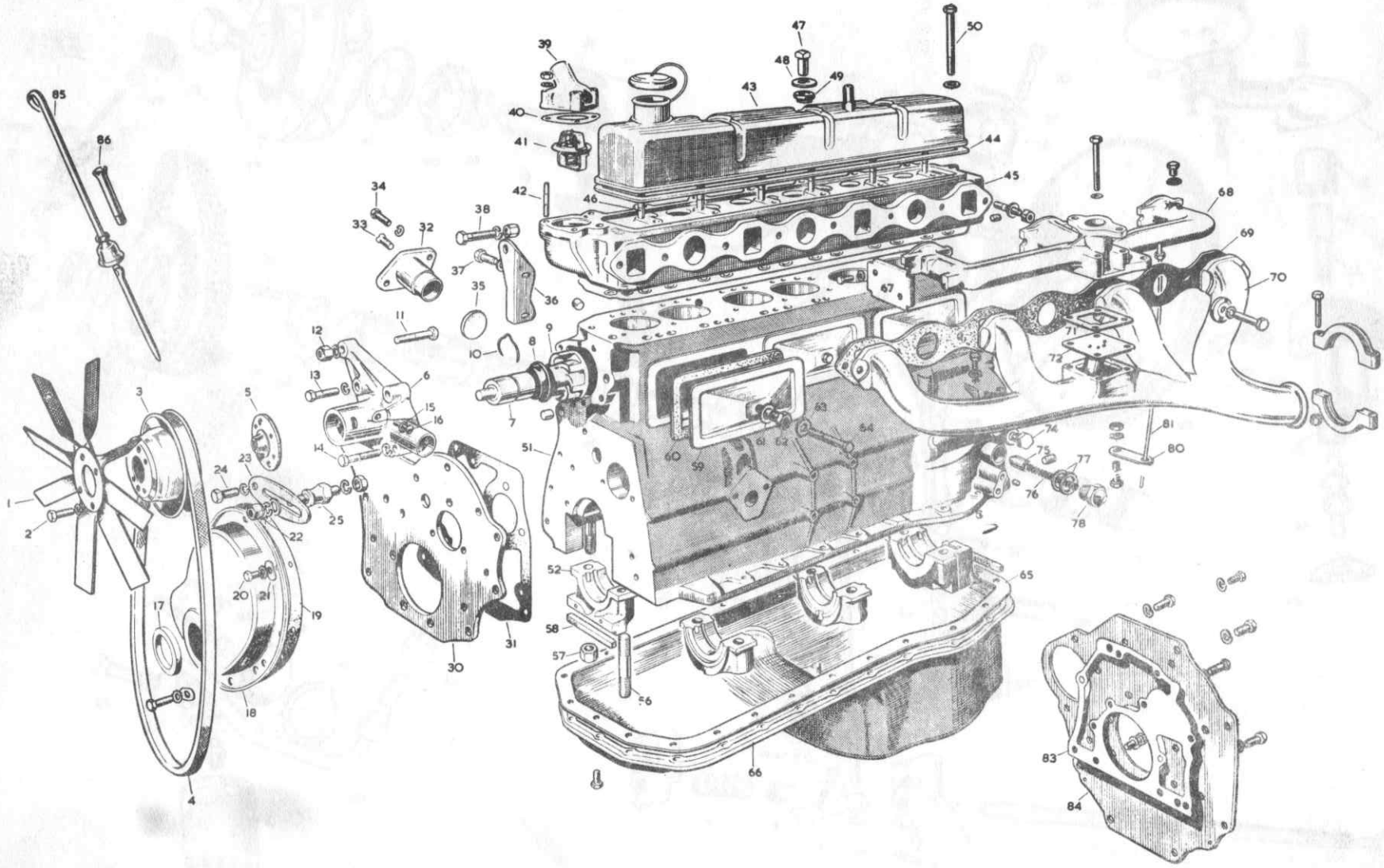

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ILLUSTRATIONS TYPICAL ONLY

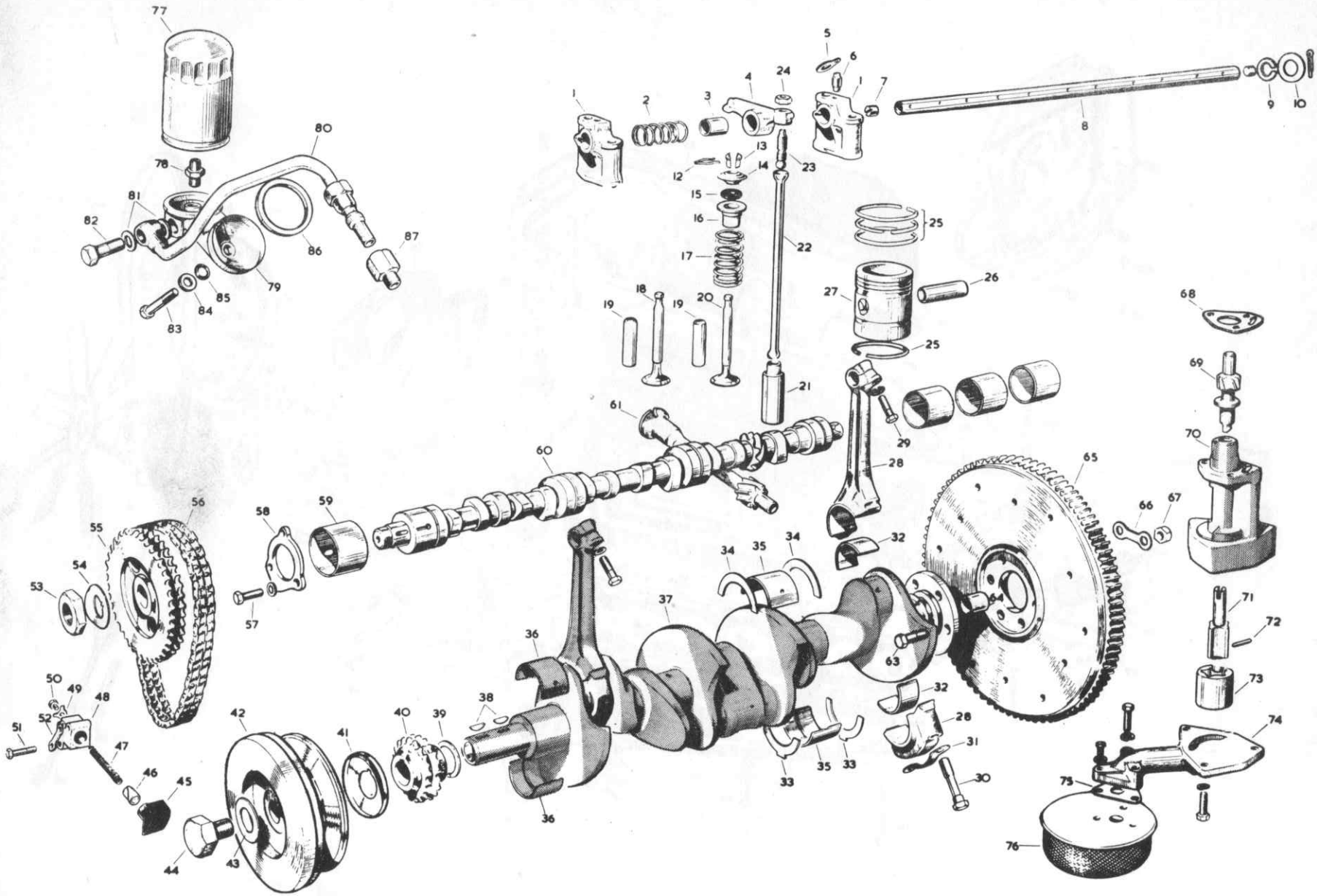
ITEM	DESCRIPTION	PART NUMBER	ILLUSTRATION NUMBER	SALOON		SW	MODIFICATIONS		
				AUSTIN	WOLSELEY	AUSTIN	NEW PART NUMBER	CHANGE POINT	REMARKS
	Generator & Distributor Mtg. continued:								
1	Washer } adjusting	2K9932		1	1	1			
2	Spring washer } adjusting	LWZ306		1	1	1			
3	Nut } link	LNZ206	A22	1	1	1			
4	Screw } to pillar	ZCS0505	A24	1	1	1			
5	Spring washer } to pillar	2K5319		1	1	1			
6	Bolt } generator	HBZ0509	A38	1	1	1			
7	Spring washer } generator to	LWZ305		1	1	1			
8	Nut } generator to mtg. bracket	FNZ105		1	1	1			
9	Bolt } generator to	HBZ0513	A11	1	1	1			
10	Spring washer } generator to water pump	LWZ305		1	1	1			
11	Nut } generator to body	FNZ105	A12	1	1	1			
	FAN & BELT								
12	***FAN COMPLETE***	12B239	A1	1	1	1			
13	Screw } fan to	HZS0405	A2	4	4	4			
14	Spring washer } fan to pulley	LWZ304		4	4	4			
15	***FAN BELT***	V530F	A4	1	1	1			

ITEM	DESCRIPTION	PART NUMBER	ILLUSTRATION NUMBER	SALOON AUSTIN	SALOON WOLSELEY	SW AUSTIN	MODIFICATIONS NEW PART NUMBER	MODIFICATIONS CHANGE POINT	MODIFICATIONS REMARKS
	OVERSIZE & UNDERSIZE COMPONENTS								
1	Bearing – main (standard)	HYL2264		set	set	set			
2	Bearing – main (.002" U/S)	HYL2264.002		set	set	set			
3	Bearing – main (.010" U/S)	HYL2264.010		set	set	set			
4	Bearing – main (.020" U/S)	HYL2264.020		set	set	set			
5	Bearing – main (.030" U/S)	HYL2264.030		set	set	set			
6	Bearing – main (.040" U/S)	HYL2264.040		set	set	set			
7	Bearing – main (S/F)	HYL2264SF		set	set	set			
8	Bearing – connecting rod (standard)	HYL2260		set	set	set			
9	Bearing – connecting rod (.002 U/S)	HYL2260.002		set	set	set			
10	Bearing – connecting rod (.010" U/S)	HYL2260.010		set	set	set			
11	Bearing – connecting rod (.020" U/S)	HYL2260.020		set	set	set			
12	Bearing – connecting rod (.030" U/S)	HYL2260.030		set	set	set			
13	Bearing – connecting rod (.040" U/S)	HYL2260.040		set	set	set			
14	Bearing – connecting rod (S.F.)	HYL2260 S.F.		set	set	set			
15	Piston assembly (standard)	AYH0116		6	6	6			
16	Piston assembly (.010" O/S)	AYH0116.010		6	6	6			
17	Piston assembly (.020" O/S)	AYH0116.020		6	6	6			
18	Piston assembly (.030" O/S)	AYH0116.030		6	6	6			
19	Piston assembly (.040" O/S)	AYH0116.040		6	6	6			
20	Ring set – piston (standard) Perfect Circle	HYL2389		set	set	set			
21	Ring set – piston (.020" O/S) Perfect Circle	HYL2389.020		set	set	set			
22	Ring set – piston (.030" O/S) Perfect Circle	HYL2389.030		set	set	set			
23	Ring set – piston (.040" O/S) Perfect Circle	HYL2389.040		set	set	set			
24	Ring set – piston (standard) Super X	HYL2390		set	set	set			
25	Ring set – piston (.020" O/S) Super X	HYL2390.020		set	set	set			
26	Ring set – piston (.030" O/S) Super X	HYL2390.030		set	set	set			
27	Ring set – piston (.040" O/S) Super X	HYL2390.040		set	set	set			
28	Gudgeon Pin (standard)	AYH0129		66	6	6			
29	Gudgeon Pin (.002" O/S)	AYH0129.002		6	6	6			
30	Gudgeon Pin (.003" O/S)	AYH0129.003		6	6	6			
31	Gudgeon Pin (.005" O/S)	AYH0129.005		6	6	6			
32	Liner – camshaft (standard)	HYL2265		set	set	set			
33	Liner – camshaft (.010" U/S)	HYL2265.010		set	set	set			
34	Liner – camshaft (S.F.)	HYL2265 S.F.		set	set	set			
35	LINER – CYLINDER	AYH0077		A/R	A/R	A/R			



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PLATE A

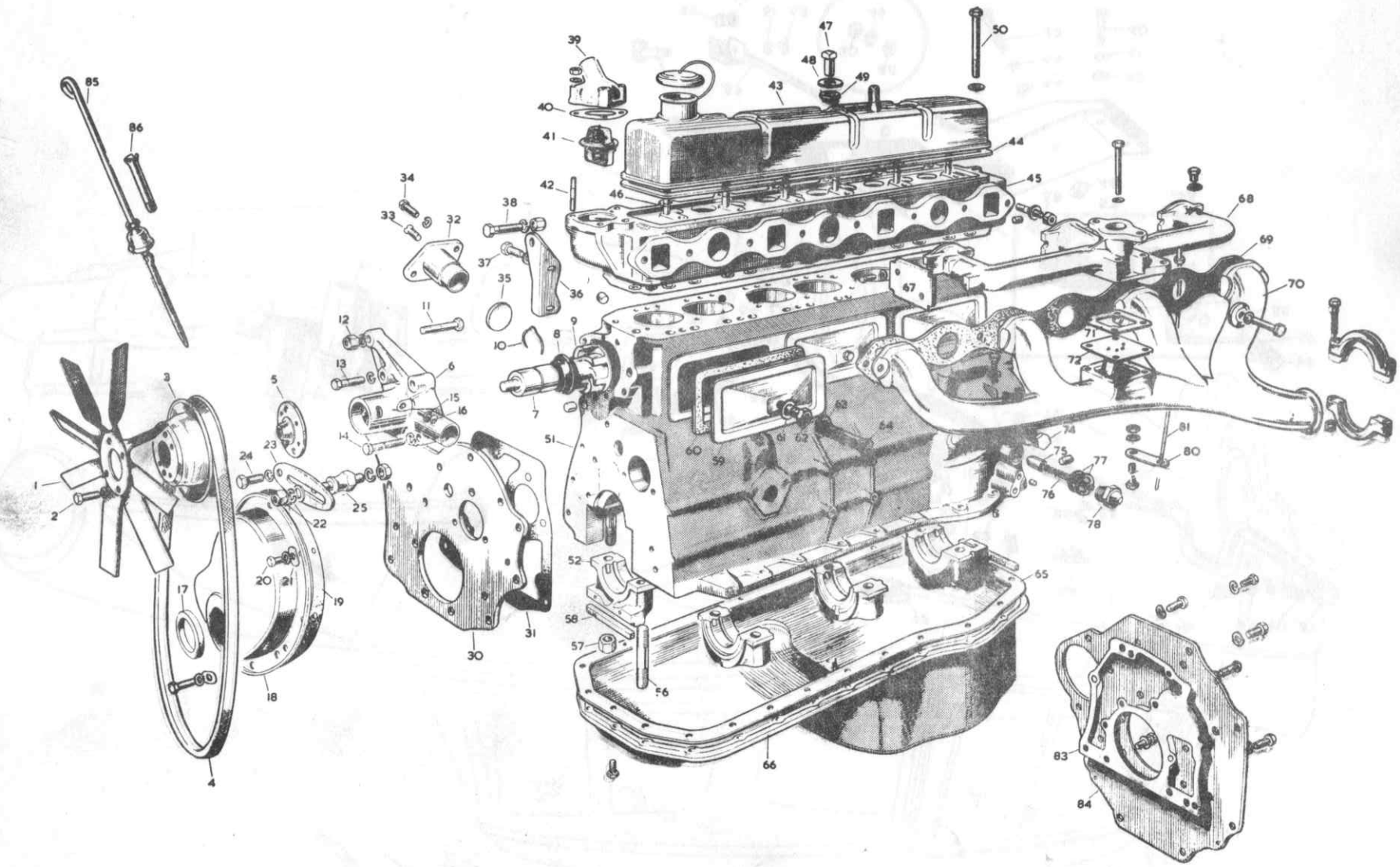


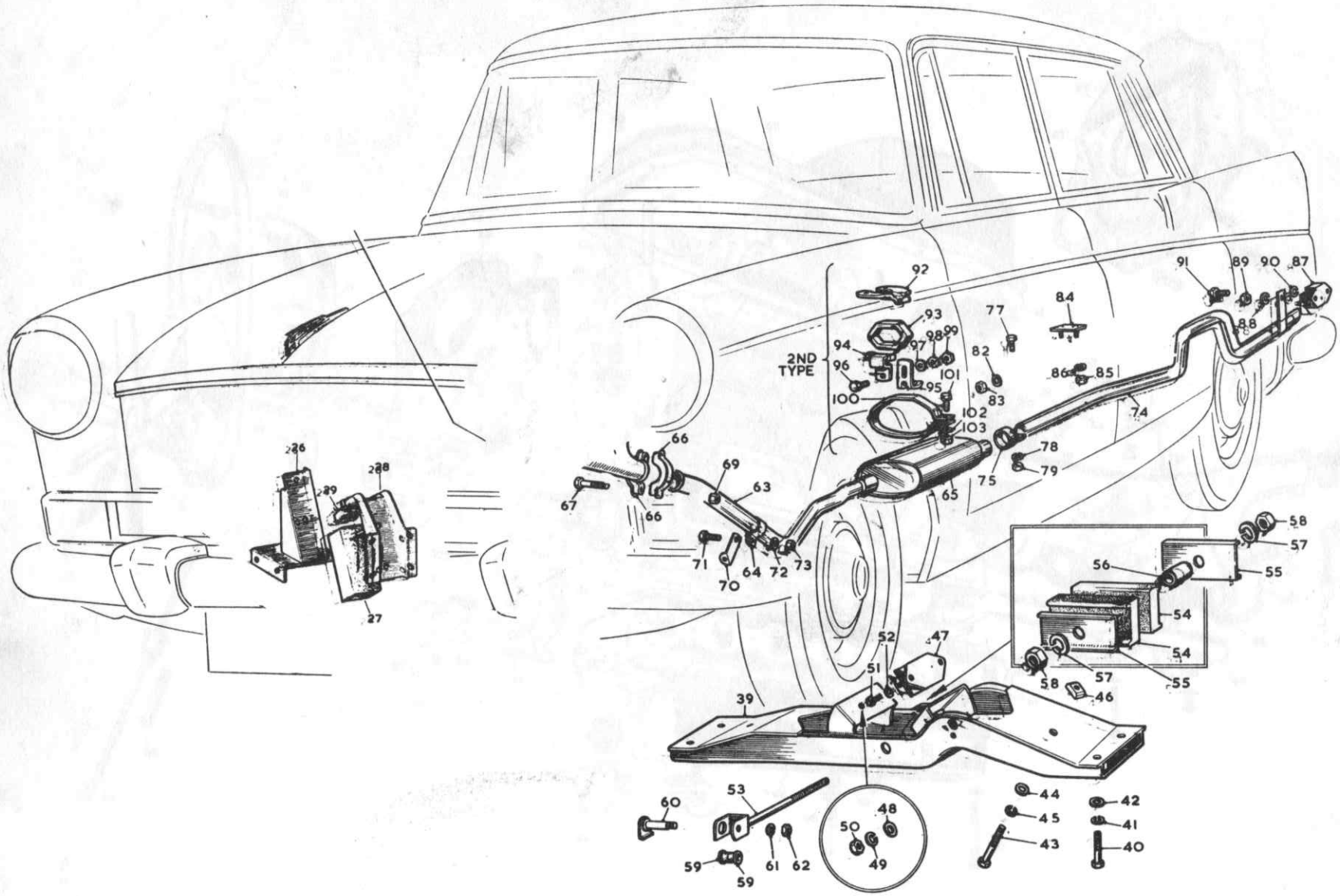
ILLUSTRATIONS TYPICAL ONLY

PLATE B

ITEM	DESCRIPTION	PART NUMBER	ILLUSTRATION NUMBER	SALOON		SW	MODIFICATIONS		
	. . . . .			AUSTIN	WOLSELEY	AUSTIN	NEW PART NUMBER	CHANGE POINT	REMARKS
	ENGINE SERVICE KITS								
1	GASKET SET – ENGINE DECARBONIZING	HYL2256		1	1	1			
2	Gasket – cylinder head	AYB0051		1	1	1			
3	Gasket – manifold	12B181		1	1	1			
4	Gasket – valve rocker cover	12B142		1	1	1			
5	Gasket – water outlet elbow	1A2149		1	1	1			
6	Oil seal – valve stem	AEK113		12	12	12			
7	Gasket – carburetter to manifold	AYH0060		2	2	2			
8	GASKET SET – SUPPLEMENTARY	HYL2258		1	1	1			
9	Gasket – engine side cover	1A2203		3	3	3			
10	Gasket – water pump to crankcase	12B177		1	1	1			
11	Gasket – oil sump to crankcase	12B134		1	1	1			
12	Gasket – oil pump to crankcase	AYB0066		1	1	1			
13	Gasket – fuel pump blanking	1G2444		1	1	1			
14	Gasket – front engine plate	AYB0076		1	1	1			
15	Gasket – timing chain cover	11G95		1	1	1			
16	Gasket – rear engine plate	1G2425		1	1	1			
17	Gasket – heater elbow	1G2342		1	1	1			
18	Gasket – chain tensioner	AEC339		1	1	1			
19	Oil seal – front cover (felt)	2K7140		1	1	1			
20	Packing – rear main bearing cap	1H353		2	2	2			
21	KIT – CHAIN TENSIONER SERVICING	17H341		1	1	1			
22	Spring	N.S.P.		1	1	1			
23	Bottom plug	N.S.P.		1	1	1			
24	Tab washer	N.S.P.		1	1	1			
25	Cylinder	N.S.P.		1	1	1			
26	KIT – WATER PUMP REPAIR	HYL2361		1	1	1			
27	Vane – water pump	12B173		1	1	1			
28	Bearing assembly (complete with spindle)	B13958/1		1	1	1			
29	Wire – bearing locating	2A778		1	1	1			
30	Seal – water pump	8G698		1	1	1			
31	Gasket – water pump to cylinder block	12B177		1	1	1			

ITEM	DESCRIPTION	PART NUMBER	ILLUSTRATION NUMBER	SALOON AUSTIN	SALOON WOLSELEY	SW AUSTIN	MODIFICATIONS NEW PART NUMBER	MODIFICATIONS CHANGE POINT	MODIFICATIONS REMARKS
	MANIFOLDS								
1	EXHAUST MANIFOLD	12B180	A70	1	1	1			
2	INLET MANIFOLD	AYB0043	A68	1	1	1			
3	GASKET – MANIFOLDS TO HEAD	12B181	A69	1	1	1			
4	HOT SPOT	12B182	A72	1	1	1			
5	Gasket – hot spot to inlet manifold	1A2099	A71	1	1	1			
6	Shield – inlet manifold	AYB0084	A67	1	1	1			
7	Screw } shield to	HZS0404		2	2	2			
8	Spring washer } manifold	LWZ204		2	2	2			
9	Stud } carburetter	CHS2514		2	2	2			
10	Washer } to inlet	LWZ505		2	2	2			
11	Nut } manifold	FNZ105		2	2	2			
12	Plug – inlet manifold	2F4255		1	1	1			
13	Washer	6K464		1	1	1			
14	YOKE – MANIFOLD	AYH0144		6	6	6			
15	Washer } I & E manifolds	LWZ205		6	6	6			
16	Screw } to head	HZS0510		6	6	6			
17	Washer } Exhaust manifold	PWZ105		2	2	2			
18	Nut } to head	BNN105		2	2	2			
19	Bolt } Inlet to exhaust	HBZ0416		4	4	4			
20	Washer } manifold	PWZ104		4	4	4			
21	DRAIN PIPE – PETROL	12B186	A81	1	1	1			
22	Clip	1A2104	A80	1	1	1			
23	Ferrule	2H4935		1	1	1			
24	Washer	2K5197		1	1	1			
25	Spring washer	LWZ204		1	1	1			
26	Nut	FNZ104		1	1	1			

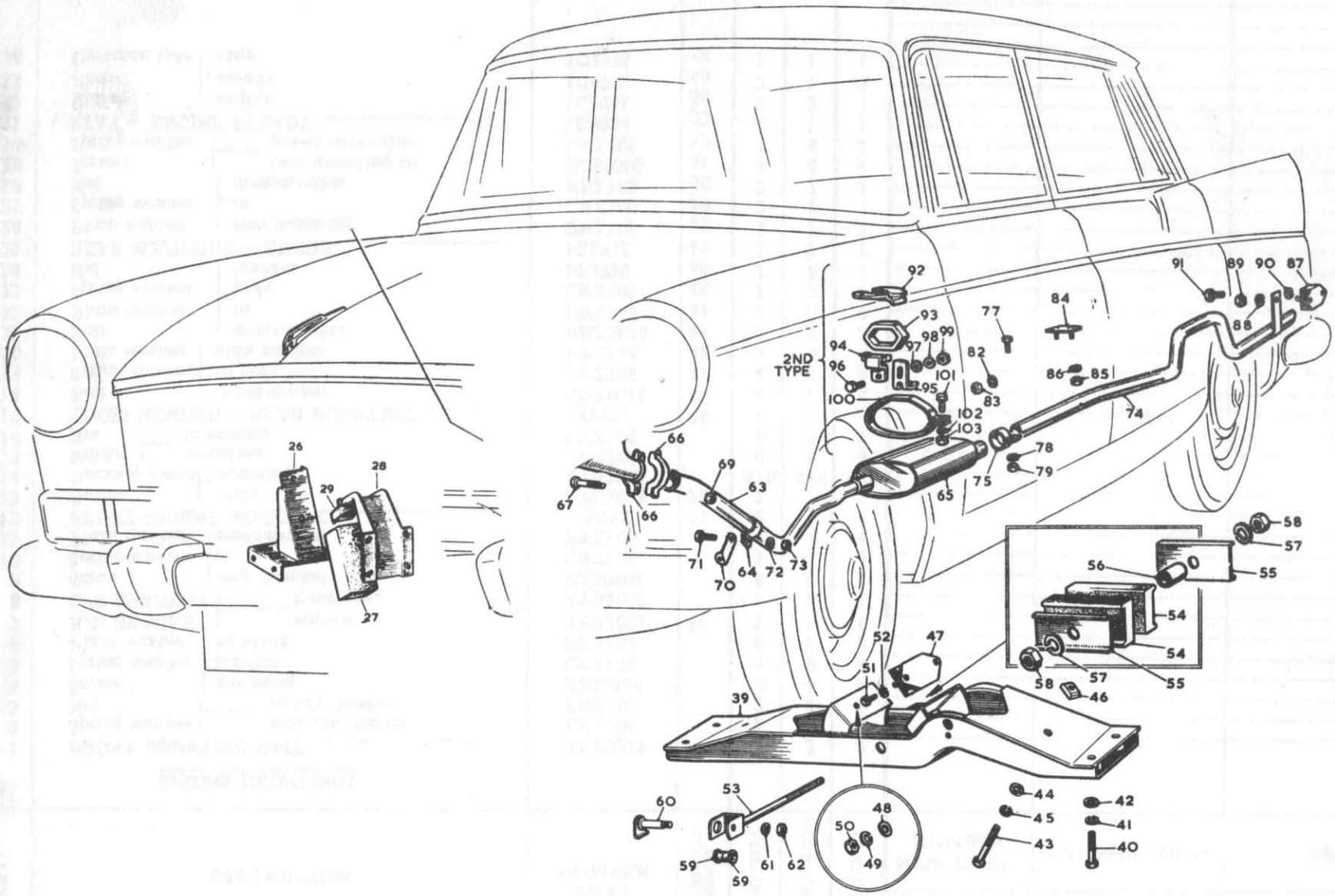

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ILLUSTRATIONS TYPICAL ONLY

TO FACE PAGE A14, A15, and A16

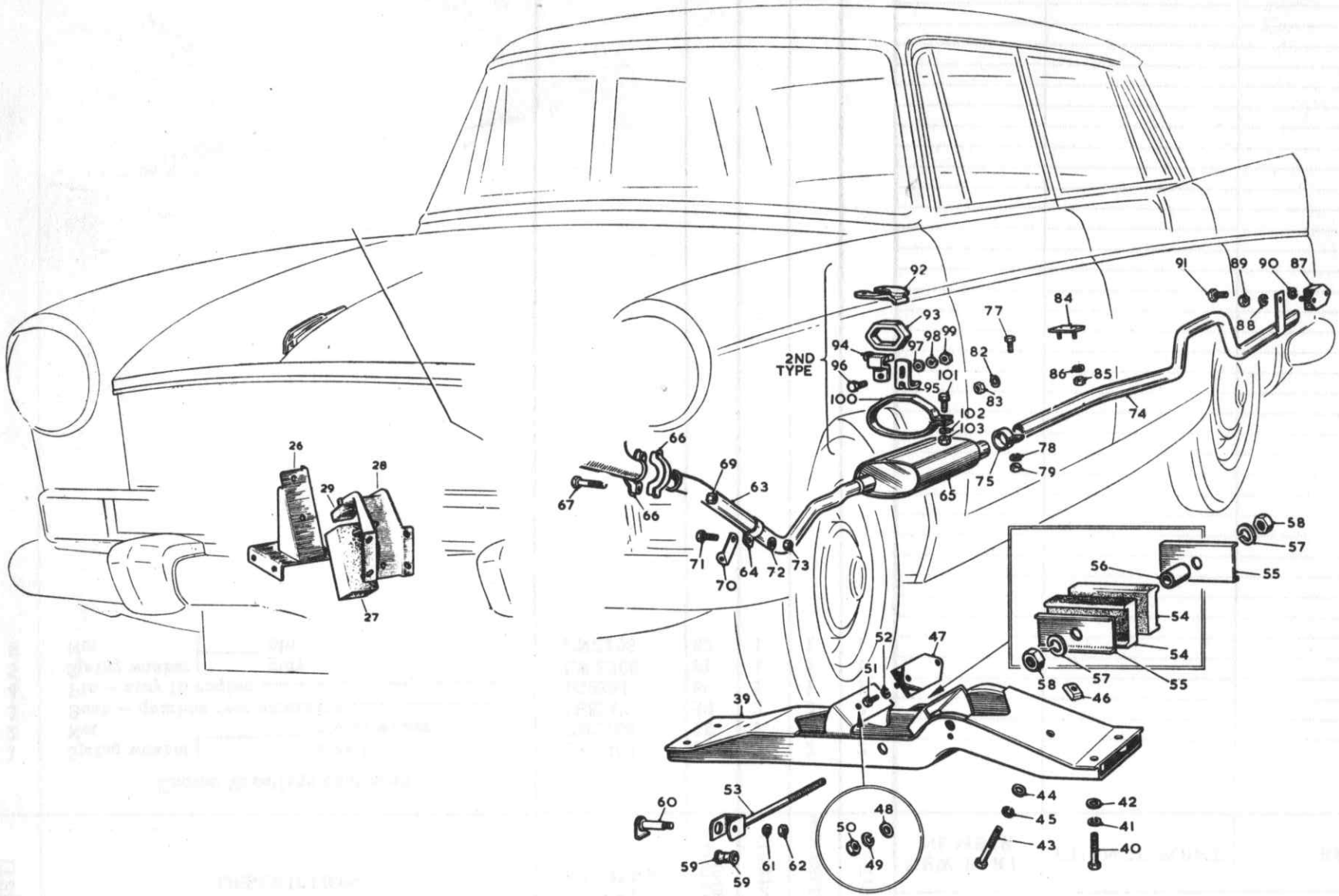
ITEM	DESCRIPTION	PART NUMBER	ILLUSTRATION NUMBER	SALOON AUSTIN	SALOON WOLSELEY	SW AUSTIN	MODIFICATIONS NEW PART NUMBER	MODIFICATIONS CHANGE POINT	MODIFICATIONS REMARKS
	ENGINE MOUNTINGS								
1	***FRONT MOUNTING UNIT***	***AYB2029***	28	**2**	**2**	**2**			
2	Spring washer | unit mtg. buffer	LWZ205		2	2	2			
3	Nut | to mtg. bracket	FNZ105		2	2	2			
4	Screw | mounting	HZS0606		8	8	8			
5	Spring washer | bracket	LWZ206		8	8	8			
6	Plain washer | to block	PWZ106		8	8	8			
7	R/H BRACKET | engine	AYB2032	26	1	1	1			
8	L/H BRACKET | front mtg.	AYB2033		1	1	1			
9	Screw | mtg. bracket	HZS0606		8	8	8			
10	Spring washer | to	LWZ206		8	8	8			
11	Plain washer | crossmember	PWZ106		4	4	4			
12	FRONT ENGINE MOUNTING	11H313	27	2	2	2			
13	Buffer | front	AYB2028	29	2	2	2			
14	Packing piece | mounting	AYB2025		A/R	A/R	A/R			
15	Washer | mounting	LWZ206		8	8	8			
16	Nut | to bracket	FNZ106		8	8	8			
17	CROSS MEMBER – REAR MOUNTING	1H5771	39	1	1	1			
18	Bolt | crossmember	HBZ0615	40	4	4	4			
19	Spring washer | to body	LWZ306	41	4	4	4			
20	Plain washer | side member	PWZ106	42	4	4	4			
21	Bolt | crossmember	HBZ0620	43	2	2	2			
22	Plain washer | to	PWZ106	44	2	2	2			
23	Spring washer | body	LWZ306	45	2	2	2			
24	Nut | bracket	1G9739	46	2	2	2			
25	REAR MOUNTING – ENGINE	1G9736	47	2	2	2			
26	Plain washer | rear mounting	PWZ105	48	2	2	2			
27	Spring washer | to	LWZ305	49	2	2	2			
28	Nut | crossmember	FNZ105	50	2	2	2			
29	Screw | rear mounting to	ZCS0505	51	4	4	4			
30	Spring washer | g/box extension	LWZ305	52	4	4	4			
31	STAY – ENGINE STEADY	1G9854	53	1	1	1			
32	Buffer | engine	1G8781	54	2	2	2			
33	Plate | steady	1G8782	55	2	2	2			
34	Distance tube | stay	1G8775	56	1	1	1			



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TO FACE PAGE A14, A15, and A16

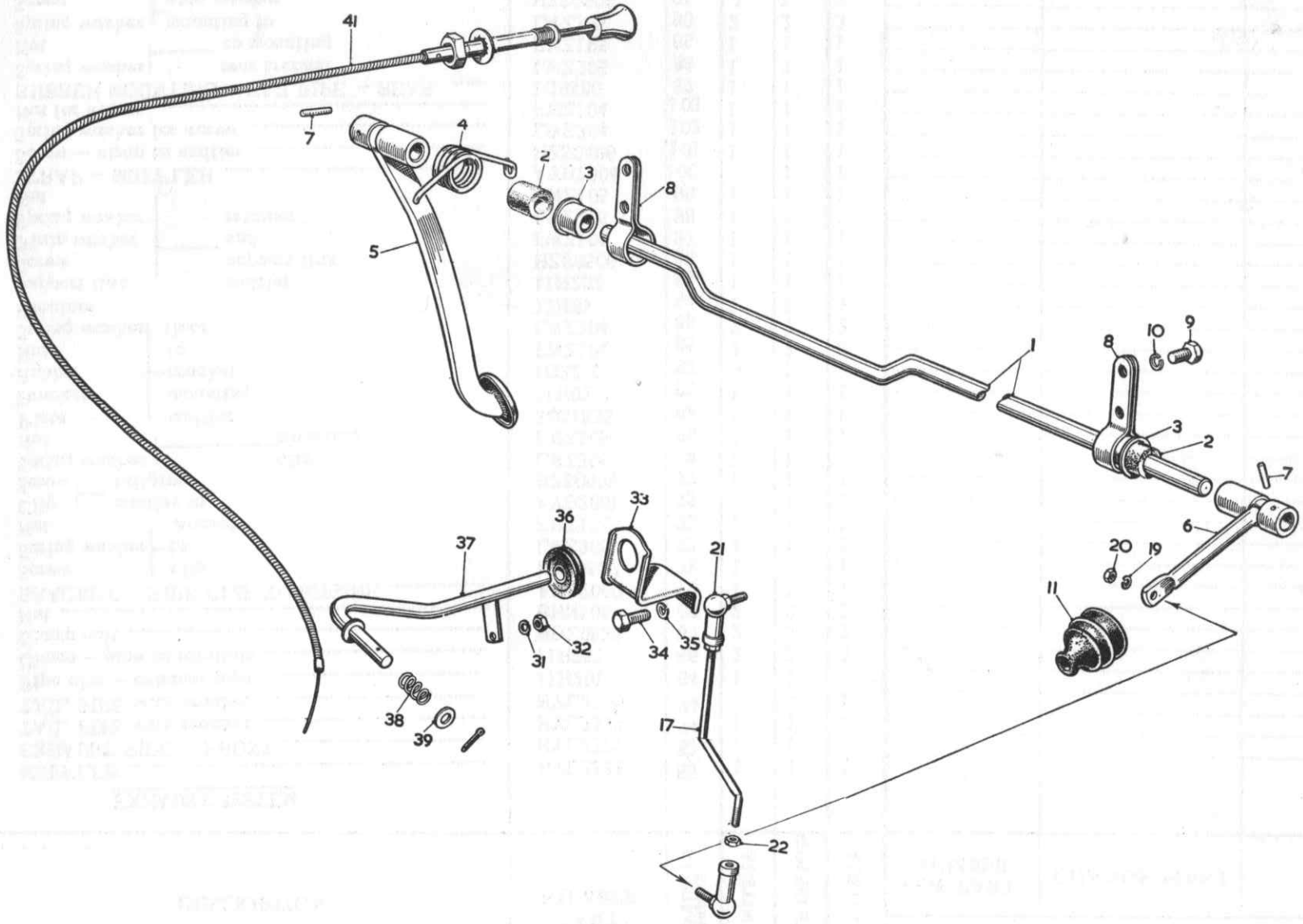
ITEM	DESCRIPTION	PART NUMBER	ILLUSTRATION NUMBER	SALOON		SW	MODIFICATIONS		
				AUSTIN	WOLSELEY	AUSTIN	NEW PART NUMBER	CHANGE POINT	REMARKS
	Engine Mountings continued:–								
1	Spring washer | stay to	LWZ306	57	2	2	2			
2	Nut | crossmember	FNZ106	58	2	2	2			
3	Bush – gearbox rear extension	1B8347	59	2	2	2			
4	Pin – stay to engine	1G9384	60	1	1	1			
5	Spring washer | stay	LW Z306	61	1	1	1			
6	Nut | pin	FNZ106	62	1	1	1			



ILLUSTRATIONS TYPICAL ONLY

TO FACE PAGE A14, A15, and A16

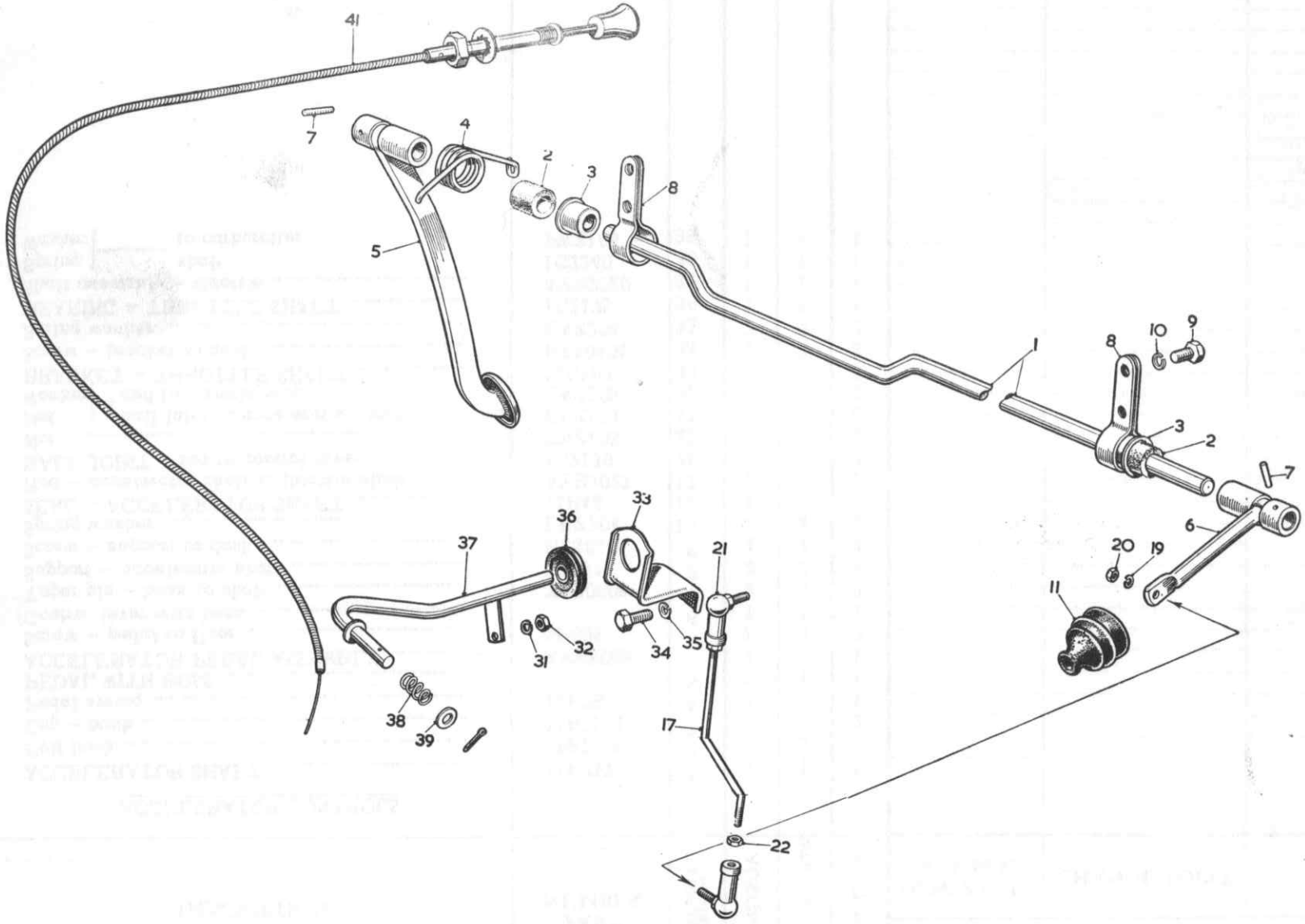
ITEM	DESCRIPTION	PART NUMBER	ILLUSTRATION NUMBER	SALOON		SW	MODIFICATIONS		
				AUSTIN	WOLSELEY	AUSTIN	NEW PART NUMBER	CHANGE POINT	REMARKS
	EXHAUST SYSTEM								
1	MUFFLER	HYL2328	65	1	1	1			
2	EXHAUST PIPE – FRONT	HYL2327	63	1	1	1			
3	TAIL PIPE with bracket	HYL2329	74	1	1	–			
4	TAIL PIPE with bracket	HYL2330	74	–	–	1			
5	Pipe clip – exhaust pipe	11H201	64	1	1	1			
6	Clamp – pipe to manifold	11H251	66	2	2	2			
7	Clamp bolt	HBZ0522	67	2	2	2			
8	Nut	BNN105	69	2	2	2			
9	BRACKET – PIPE CLIP TO ENGINE	AYB2000	70	1	1	1			
10	Screw (clip to bracket)	HZS0507	71	1	1	1			
11	Spring washer (clip to bracket)	LWZ305	72	1	1	1			
12	Nut (clip to bracket)	FNZ105	73	1	1	1			
13	Clip (muffler to tailpipe)	AYB2001	75	1	1	1			
14	Screw (muffler to tailpipe)	HZS0506	77	1	1	1			
15	Spring washer (clip mounting)	LWZ305	78	1	1	1			
16	Nut (clip mounting)	FNZ105	79	1	1	1			
17	Plate (muffler mounting bracket to floor)	24G1535	84	1	1	1			
18	Bracket (muffler mounting bracket to floor)	11H82	92	1	1	1			
19	Rubber (muffler mounting bracket to floor)	1G2211	93	1	1	1			
20	Nut (muffler mounting bracket to floor)	FNZ104	85	2	2	2			
21	Spring washer (muffler mounting bracket to floor)	LWZ204	86	2	2	2			
22	Retainer	11H83	94	1	1	1			
23	Support link (muffler support link and retainer)	11H202	95	1	1	1			
24	Screw (muffler support link and retainer)	HZS0506	96	1	1	1			
25	Plain washer (muffler support link and retainer)	PWZ105	97	1	1	1			
26	Spring washer (muffler support link and retainer)	LWZ305	98	1	1	1			
27	Nut (muffler support link and retainer)	FNZ105	99	1	1	1			
28	STRAP – MUFFLER	AYB2004	100	1	1	1			
29	Screw – strap to muffler	HZS0406	101	1	1	1			
30	Spring washer for screw	LWZ304	102	1	1	1			
31	Nut for screw	FNZ104	103	1	1	1			
32	RUBBER MOUNTING – TAILPIPE – REAR	1G9380	87	1	1	1			
33	Spring washer (rear bracket to mounting)	LWZ305	88	1	1	1			
34	Nut (rear bracket to mounting)	FNZ105	89	1	1	1			
35	Spring washer (mounting to side member)	LWZ305	90	2	2	2			
36	Screw (mounting to side member)	HZS0506	91	2	2	2			



ILLUSTRATIONS TYPICAL ONLY

TO FACE PAGE A 17 and A 18

ITEM	DESCRIPTION	PART NUMBER	ILLUSTRATION NUMBER	SALOON AUSTIN	SALOON WOLSELEY	SW AUSTIN	MODIFICATIONS NEW PART NUMBER	MODIFICATIONS CHANGE POINT	MODIFICATIONS REMARKS
	ACCELERATOR CONTROLS								
1	ACCELERATOR SHAFT	11H737	1	1	1	1			
2	Felt bush	11B2175	2	2	2	2			
3	Cup – bush	11B2174	3	2	2	2			
4	Pedal spring	11H76	4	1	1	1			
5	PEDAL WITH BOSS		5	1	1	1			
6	ACCELERATOR PEDAL ASSEMBLY	AYH5088		1	1	1			
7	Screw – pedal to floor	SP096		2	2	2			
8	Control lever with boss		6	1	1	1			
9	Taper pin – boss to shaft	TPS0608	7	2	2	2			
10	Support – accelerator shaft	1F657	8	2	2	2			
11	Screw – support to dash	HZS0405	9	4	4	4			
12	Spring washer	LWZ204	10	4	4	4			
13	SEAL – ACCELERATOR SHAFT	11H44	11	1	1	1			
14	Rod – accelerator shaft to throttle shaft	AYB2023	17	1	1	1			
15	BALL JOINT – rod to control lever	1H2139	21	2	2	2			
16	Nut	FNZ103	22	2	2	2			
17	Nut — ball joint to accelerator shaft	FNZ103	32	2	2	2			
18	Washer — and to throttle stop	LWZ203	31	2	2	2			
19	BRACKET – THROTTLE SHAFT	11H187	33	1	1	1			
20	Screw – bracket to dash	HZS0404	34	2	2	2			
21	Spring washer	LWZ204	35	2	2	2			
22	BEARING – THROTTLE SHAFT	1G2175	36	1	1	1			
23	Shaft assembly – throttle	AYB2020	37	1	1	1			
24	Spring — shaft	1G2240	38	1	1	1			
25	Washer — to carburetter	PWZ105	39	1	1	1			



ILLUSTRATIONS TYPICAL ONLY

TO FACE PAGE A 17 and A 18

CHOKE CONTROL

ITEM	DESCRIPTION	PART NUMBER	ILLUSTRATION NUMBER	SALOON AUSTIN	SALOON WOLSELEY	SW AUSTIN	MODIFICATIONS NEW PART NUMBER	MODIFICATIONS CHANGE POINT	MODIFICATIONS REMARKS
1	CHOKE CABLE ASSEMBLY	AYB5014	41	1	1	1			
2	Knob	329518		1	1	1			
3	Rubber sleeve	AYB5015		1	1	1			
4	Bracket – choke cable support	AYH2077		1	1	1			
5	Clip – choke cable	AYH2023		1	1	1			
6	Screw	PMZ0308		1	1	1			
7	Washer – plain (clip to bracket)	PWZ203		1	1	1			
8	Washer – spring (clip to bracket)	LWZ203		1	1	1			
9	Nut (clip to bracket)	FNZ103		1	1	1			
10	Grommet – choke cable hole	BCA4252		1	1	1			